

<b>Conveyor Live Roll Package PM Schedule</b>				
Required Preventive Maintenance based on the type of equipment				
<b>Equipment Type</b>	<b>PM Type</b>	<b>Task Code</b>	<b>PM Task Description</b>	<b>Est Hrs to Complete Each Type of PM Action</b>
Conveyor Live Roll Package (0J8046, 0J8097)	Annual & Semi-Annual	1003	Oil/Grease As Necessary	0.5
	Annual & Semi-Annual	2002	Check Set Screws	0.2
	Annual & Semi-Annual	2003	Check Belt Tension	0.3
	Annual & Semi-Annual	4006	Clean Equipment	0.2
	Annual & Semi-Annual	3018	Inspect Universals	1
	Annual & Semi-Annual	3001	Inspect Operation	0.2

<b>Conveyor Flat Belt Power PM Schedule</b>				
Required Preventive Maintenance based on the type of equipment				
<b>Equipment Type</b>	<b>PM Type</b>	<b>Task Code</b>	<b>PM Task Description</b>	<b>Est Hrs to Complete Each Type of PM Action</b>
Conveyor Flat Belt Power (0J8000, 0J8003, 0J8005, 0J8091, 0J8092, 0J8096)	Annual & Semi-Annual	1002	Grease Bearings	0.2
		3044	Inspect For Safety Hazard	0.1
		3025	Check Nuts,Bolts Tighten	1
		3008	Check Electrical System	0.5
		2113	Inspect For Wear	0.1
		2062	Check Gauges/Switch/Alarm	1
		2047	Check Sprockets For Wear	0.1
		2020	Check Pressure Gages/Switch	0.1
		3057	Inspect P.C.& Reflectors	0.1
		3054	Inspect Clutch & Brake	0.1
		1112	Lubricate As Needed	0.3
		2003	Check Belt Tension	0.3
		2015	Inspect Operation	0.4
	Annual	3046	Inspect Fuel/Oil/Hyd/Air Leaks	0.1

<b>Conveyor Flat Belt Accumlation PM Schedule</b>				
Required Preventive Maintenance based on the type of equipment				
<b>Equipment Type</b>	<b>PM Type</b>	<b>Task Code</b>	<b>PM Task Description</b>	<b>Est Hrs to Complete Each Type of PM Action</b>
Conveyor Flat Belt Accumlation (OJ8238)	Annual & Semi-Annual	1002	Grease Bearings	0.2
		3044	Inspect For Safety Hazard	0.1
		3025	Check Nuts,Bolts Tighten	1
		3008	Check Electrical System	0.5
		2113	Inspect For Wear	0.1
		2062	Check Gauges/Switch/Alarm	1
		2047	Check Sprockets For Wear	0.1
		2020	Check Pressure Gages/Switch	0.1
		3057	Inspect P.C.& Reflectors	0.1
		3054	Inspect Clutch & Brake	0.1
		1112	Lubricate As Needed	0.3
		2003	Check Belt Tension	0.3
		2015	Inspect Operation	0.4
	Annual	3046	Inspect Fuel/Oil/Hyd/Air Leaks	0.1

<b>Conveyor Roll Accumulation Package PM Schedule</b>				
Required Preventive Maintenance based on the type of equipment				
<b>Equipment Type</b>	<b>PM Type</b>	<b>Task Code</b>	<b>PM Task Description</b>	<b>Est Hrs to Complete Each Type of PM Action</b>
Conveyor Roll Accumulation Package (0J8001, 0J8002, 0J8044, 0J8094)	Annual & Semi-Annual	1002	Grease Bearings	0.2
		3044	Inspect For Safety Hazard	0.1
		3025	Check Nuts,Bolts Tighten	1
		3008	Check Electrical System	0.5
		2113	Inspect For Wear	0.1
		2062	Check Gauges/Switch/Alarm	1
		2047	Check Sprockets For Wear	0.1
		2020	Check Pressure Gages/Switch	0.1
		3057	Inspect P.C.& Reflectors	0.1
		3054	Inspect Clutch & Brake	0.1
		1112	Lubricate As Needed	0.3
		2003	Check Belt Tension	0.3
		2015	Inspect Operation	0.4
	Annual	3046	Inspect Fuel/Oil/Hyd/Air Leaks	0.1

<b>Conveyor Roll Package Curve PM Schedule</b>				
Required Preventive Maintenance based on the type of equipment				
<b>Equipment Type</b>	<b>PM Type</b>	<b>Task Code</b>	<b>PM Task Description</b>	<b>Est Hrs to Complete Each Type of PM Action</b>
Conveyor Roll Package Curve (0J8093, 0J8095)	Annual & Semi-Annual	1003	Oil/Grease As Necessary	0.5
		2002	Check Set Screws	0.2
		2003	Check Belt Tension	0.3
		2001	Check Leaks/Levels	0.2
		3011	Clean	0.5
		3001	Inspect Operation	0.2
	Annual	1010	Change Oil	1

<b>Conveyor Roll Package Gravity PM Schedule</b>				
Required Preventive Maintenance based on the type of equipment				
<b>Equipment Type</b>	<b>PM Type</b>	<b>Task Code</b>	<b>PM Task Description</b>	<b>Est Hrs to Complete Each Type of PM Action</b>
Conveyor Roll Package Gravity (0J8099)	Annual & Semi-Annual	1003	Oil/Grease As Necessary	0.5
		3011	Clean	0.5
		3001	Inspect Operation	0.2

<b>Conveyor Skate Package Gravity PM Schedule</b>				
Required Preventive Maintenance based on the type of equipment				
<b>Equipment Type</b>	<b>PM Type</b>	<b>Task Code</b>	<b>PM Task Description</b>	<b>Est Hrs to Complete Each Type of PM Action</b>
Conveyor Skate Package Gravity (0J8098)	Annual & Semi-Annual	1003	Oil/Grease As Necessary	0.5
		3011	Clean	0.5
		3001	Inspect Operation	0.2
		2001	Check Leak/Levels	0.2
		2002	Check Set Screws	0.2
		2003	Check Belt Tension	0.3

<b>Carousel PM Schedule</b>				
Required Preventive Maintenance based on the type of equipment				
<b>Equipment Type</b>	<b>PM Type</b>	<b>Task Code</b>	<b>PM Task Description</b>	<b>Est Hrs to Complete Each Type of PM Action</b>
Carousel (0J8009, 0J8010, 0J8013, 0J8014, 0J8016, 0J8017, 0J8019, 0J8020, 0J8022, 0J8023, 0J8025, 0J8026, 0J8028, 0J8029, 0J8030, 0J8031, 0J8032, 0J8033, 0J8034, 0J8035, 0J8310, 0J8311)	Annual & Semi-Annual	1002	Grease Bearings	0.2
		1011	Grease All Fittings	0.5
		2005	Check Leaks/Levels	0.5
		3023	Check Electrical System	2
		2047	Check Sprockets For Wear	0.1
		2032	Off/On Safety Guards	0.3
		2030	Check Pulls (V-Belt)	0.1
		2015	Inspect Operation	0.4
		2003	Check Belt Tension	0.3
		Semi-Annual	1120	Oil Rollers