SECTION 08 45 13 - STRUCTURED-POLYCARBONATE-PANEL ASSEMBLIES

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 Specification Sections, apply to this Section.

B. Related Requirements:

1. Section 08 04 00 "Blast Resistance" for door, frame, and glazing protection requirements.
2. Section 08 05 00 "Common Work Results for Openings" for AT/FP analysis and door frame connection, mullion, and glazing requirements

1.2 SUMMARY

A. Section includes aluminum-framed assemblies glazed with structured-polycarbonate panels as follows:

1. Wall assemblies.

1.3 PREINSTALLATION MEETINGS

A. Preinstallation Conference: Conduct conference at Project site.

1.4 ACTION SUBMITTALS

A. Product Data: For each type of product.

1. Include construction details, material descriptions, dimensions of individual components and profiles, and finishes for aluminum components of panel assemblies.

B. Sustainable Design Submittals:

1. Product Data: For sealants, indicating VOC content.
2. Laboratory Test Reports: For sealants, indicating compliance with requirements for low-emitting materials.

C. Shop Drawings: For panel assemblies.

1. Include plans, elevations, sections, details, and attachments to other work.
2. Include details of provisions for assembly expansion and contraction and for draining moisture within the assembly to the exterior.

D. Samples: In manufacturer's standard size.
   1. For each type of structured-polycarbonate panel.
   2. For each type of exposed finish for framing members.

E. Fabrication Samples: Of each framing system intersection and adjacent panels, made from 12-inch lengths of full-size framing members and showing details of the following:
   1. Joinery.
   2. Anchorage.
   5. Flashing and drainage.

F. Delegated-Design Submittal: For panel assemblies indicated to comply with performance requirements and design criteria, including analysis data signed and sealed by the qualified professional engineer responsible for their preparation.

1.5 INFORMATIONAL SUBMITTALS

A. Qualification Data: For qualified Installer.

B. Product Test Reports: For each structured-polycarbonate-panel assembly, for tests performed by a qualified testing agency.

C. Evaluation Reports: For structured-polycarbonate-panel assemblies from ICC-ES.

D. Field quality-control reports.

E. Sample Warranties: For special warranties.

1.6 CLOSEOUT SUBMITTALS

A. Maintenance Data: For panel assemblies to include in maintenance manuals.

1.7 QUALITY ASSURANCE

A. Installer Qualifications: An authorized representative who is trained and approved by manufacturer.

B. Mockups: Build mockups to verify selections made under Sample submittals and to demonstrate aesthetic effects and set quality standards for fabrication and installation.
   1. Build mockup of typical panel assemblies as shown on Drawings.
2. Approval of mockups does not constitute approval of deviations from the Contract Documents contained in mockups unless Architect specifically approves such deviations in writing.

3. Subject to compliance with requirements, approved mockups may become part of the completed Work if undisturbed at time of Substantial Completion.

1.8 WARRANTY

A. Manufacturer's Warranty: Manufacturer agrees to repair or replace components of panel assemblies that fail in materials or workmanship within specified warranty period.

1. Failures include, but are not limited to, the following:
   a. Structural failures including, but not limited to, excessive deflection.
   b. Deterioration of metals, metal finishes, and other materials beyond normal weathering.
   c. Water leakage.

2. Warranty Period: Five years from date of Substantial Completion.

B. Manufacturer's Special Warranty: Manufacturer agrees to repair or replace structured-polycarbonate panels that exhibit defects in materials or workmanship within specified warranty period.

1. Defects include, but are not limited to, the following:
   a. Delamination.
   b. Color changes exceeding requirements.
   c. Losses in light transmission beyond 6 percent from original when measured according to ASTM D 1003.

2. Warranty Period: 10 years from date of Substantial Completion.

C. Special Aluminum-Finish Warranty: Manufacturer's standard form in which manufacturer agrees to repair or replace components on which finishes fail within specified warranty period. Warranty does not include normal weathering.

1. Failures include, but are not limited to, checking, crazing, peeling, chalking, and fading of finishes.

2. Warranty Period: 10 years from date of Substantial Completion.

PART 2 - PRODUCTS

2.1 PERFORMANCE REQUIREMENTS

A. Delegated Design: Engage a qualified professional engineer, as defined in Section 014000 "Quality Requirements," to design structured-polycarbonate-panel assemblies.
B. Structural Loads: As indicated on Drawings.

C. Deflection Limits:
   1. Vertical Panel Assemblies: Limited to 1/120 of clear span for each assembly component.

D. Structural-Test Performance: Panel assemblies tested according to ASTM E 330, as follows:
   1. When tested at positive and negative wind-load design pressures, assemblies do not show evidence of deflection exceeding specified deflection limits.
   2. When tested at 150 percent of positive and negative wind-load design pressures, assemblies, including anchorage, do not show evidence of material failures, structural distress, and permanent deformation of main framing members exceeding 0.2 percent of span.
   3. Test Durations: As required by design wind velocity, but not less than 10 seconds.

E. Windborne-Debris-Impact-Resistance Performance: Panel assemblies that pass missile-impact and cyclic-pressure tests when tested according to ASTM E 1886 and the testing information in ASTM E 1996 for Wind Zone 2.
   1. Large-Missile Test: For glazed openings located within 30 feet of grade.
   2. Small-Missile Test: For glazed openings located more than 30 feet above grade.

F. Water Penetration under Static Pressure: Provide panel assemblies that do not evidence water penetration through fixed glazing and framing areas when tested according to ASTM E 331 at a minimum static-air-pressure difference of 20 percent of positive wind-load design pressure, but not less than 6.24 lbf/sq. ft.

G. Water Penetration under Dynamic Pressure: Provide panel assemblies that do not evidence water leakage through fixed glazing and framing areas when tested according to AAMA 501.1 under dynamic pressure equal to 20 percent of positive wind-load design pressure, but not less than 6.24 lbf/sq. ft.
   1. Maximum Water Leakage: No uncontrolled water penetrating aluminum-framed systems or water appearing on systems' normally exposed interior surfaces from sources other than condensation. Water leakage does not include water that is controlled by flashing and gutters and drained to the exterior, or water that cannot damage adjacent materials or finishes.

H. Thermal Movements: Allow for thermal movements from ambient- and surface-temperature changes. Base calculations on surface temperatures of materials due to both solar heat gain and nighttime-sky heat loss.
   1. Temperature Change (Range): 120 deg F, ambient; 180 deg F, material surfaces.

I. Energy Performance: Provide panel assemblies with performance properties specified, as indicated in manufacturer's published test data, based on procedures indicated below and certified and labeled according to NFRC:
1. Thermal Transmittance (U-Factor): Fixed glazing and framing areas shall have U-factor of not more than 0.65 Btu/sq. ft. x h x deg F as determined according to NFRC 100.

2. Solar-Heat-Gain Coefficient (SHGC): Fixed glazing and framing areas shall have an SHGC of no greater than 0.40 as determined according to NFRC 200.

3. Air Infiltration: Maximum air leakage through fixed glazing and framing areas of 0.30 cfm/sq. ft. of fixed wall area as determined according to ASTM E 283 at a minimum static-air-pressure differential of 6.24 lbf/sq. ft..

2.2 STRUCTURED-POLYCARBONATE-PANEL ASSEMBLIES

A. Basis-of-Design Product: The design for assemblies is based on CPI Daylighting, Inc., Quadwall (SPP-2) and UniQuad (SPP-1). Subject to compliance with requirements, provide the named product or a comparable product by one of the following:

1. Manufacturers: Subject to compliance with requirements, provide products by one of the following:
   a. CO-EX Corp.
   b. Duo-Gard Industries Inc.
   c. Energy-Glazed Systems, Inc.
   d. Gallina USA, LLC.
   e. Major Industries, Inc.
   f. Super Sky Products Inc.
   g. Kalwall Corp.

2.3 STRUCTURED-POLYCARBONATE PANELS

A. Structured-Polycarbonate Panels: Translucent, extruded-polycarbonate sheet with multiwall cellular cross section that provides isolated airspaces and that is coextruded with a UV-protective layer.


B. UV Resistance: On both surfaces.

C. Color: As indicated on Drawings.

D. Panel Performance:

   1. Plastic Self-Ignition Temperature: 650 deg F or more according to ASTM D 1929.
   2. Smoke-Developed Index: 450 or less according to ASTM E 84, or 75 or less according to ASTM D 2843.
   3. Combustibility Classification: Class CC1 based on testing according to ASTM D 635.
   4. Interior Finish Classification: Class A based on testing according to ASTM E 84.
   5. Color Change: Not more than 3.0 units Delta E, when measured according to ASTM D 2244, after outdoor weathering compliant with procedures in ASTM D 1435.

6. Impact Resistance: No failure at impact of 200 ft. x lb according to freefalling-ball impact test using a 3-1/2-inch-diameter, 6.3-lb ball.
7. Haze Factor: Greater than 90 percent when tested according to ASTM D 1003.

2.4 ALUMINUM FRAMING SYSTEMS

A. Components: Manufacturer's standard extruded-aluminum members of thickness required and reinforced as required to support imposed loads.


B. Aluminum: Alloy and temper recommended in writing by manufacturer for type of use and finish indicated.

2. Extruded Bars, Rods, Profiles, and Tubes: ASTM B 221.

C. Brackets and Reinforcements: Manufacturer's standard high-strength aluminum with nonstaining, nonferrous shims for aligning skylight components.

D. Fasteners and Accessories: Manufacturer's standard, corrosion-resistant, nonstaining, and nonbleeding fasteners and accessories; compatible with adjacent materials.

1. At closures, retaining caps, or battens, use ASTM A 193, 300 series stainless-steel screws.
2. Use self-locking devices where fasteners are subject to loosening or turning out from thermal and structural movements, wind loads, or vibration.
3. At movement joints, use slip-joint linings, spacers, and sleeves of material and type recommended in writing by manufacturer.

E. Concrete and Masonry Inserts: Hot-dip galvanized cast-iron, malleable-iron, or steel inserts complying with ASTM A 123 or ASTM A 153 requirements.


G. Concealed Flashing: Corrosion-resistant, nonstaining, nonbleeding flashing compatible with adjacent materials.

H. Exposed Flashing and Closures: Aluminum sheet not less than 0.063 inch thick, finished to match framing.

I. Framing Gaskets: Manufacturer's standard gasket system with low-friction surface treatment designed specifically for retaining structured-polycarbonate panels.
J. Frame-System Sealants: As recommended in writing by manufacturer.
   1. Sealant shall have a VOC content of 250 g/L or less.

K. Corrosion-Resistant Coating: Cold-applied asphalt mastic, compounded for 15-mil dry film thickness per coat. Provide inert-type noncorrosive compound free of asbestos fibers, sulfur components, and other deleterious impurities.

2.5 FABRICATION
A. Fabricate aluminum components that, when assembled, have the following characteristics:
   1. Profiles that are sharp, straight, and free of defects or deformations.
   2. Accurately fitted joints with ends coped or mitered.
   3. Internal guttering systems or other means to drain water passing through joints and moisture migrating within assembly to exterior.

B. Fabricate aluminum sill closures with weep holes and for installation as continuous component.

C. Reinforce aluminum components as required to receive fastener threads.

2.6 ALUMINUM FINISHES
A. Baked-Enamel or Powder-Coat Finish: AAMA 2603 except with a minimum dry film thickness of 1.5 mils. Comply with coating manufacturer's written instructions for cleaning, conversion coating, and applying and baking finish.
   1. Color and Gloss: As indicated on drawings.

PART 3 - EXECUTION

3.1 EXAMINATION
A. Examine areas and conditions, with Installer present, for compliance with requirements for installation tolerances and other conditions affecting performance of the Work.

B. Proceed with installation only after unsatisfactory conditions have been corrected.

3.2 INSTALLATION
A. General: Comply with manufacturer's written instructions.
   1. Do not install damaged components.
   2. Fit joints between aluminum components to produce hairline joints free of burrs and distortion.
3. Rigidly secure nonmovement joints.
4. Install anchors with separators and isolators to prevent metal corrosion, electrolytic deterioration, and immobilization of moving joints.
5. Seal joints watertight unless otherwise indicated.

B. Metal Protection: Where aluminum components will contact dissimilar materials, protect against galvanic action by painting contact surfaces with corrosion-resistant coating or by installing nonconductive spacers as recommended in writing by manufacturer for this purpose.

C. Install components plumb and true in alignment with established lines and elevations.

D. Erection Tolerances: Install panel assemblies to comply with the following maximum tolerances:
   1. Alignment: Limit offset from true alignment to 1/32 inch where surfaces abut in line, edge to edge, at corners, or where a reveal or protruding element separates aligned surfaces by less than 3 inches; otherwise, limit offset to 1/8 inch.
   2. Location and Plane: Limit variation from true location and plane to 1/8 inch in 12 feet, but no greater than 1/2 inch over total length.

3.3 FIELD QUALITY CONTROL

A. Testing Agency: Engage a qualified testing agency to perform tests and inspections.
   1. Water-Spray Test: Before installation of interior finishes has begun, panel assemblies shall be tested according to AAMA 501.2 and shall not show evidence of water penetration.
   2. Water Penetration under Static Pressure: Before installation of interior finishes has begun, areas shall be tested according to ASTM E 1105.
      a. Test Procedures: Test under uniform and cyclic static-air pressure.
      b. Static-Air-Pressure Difference: 0.67 times the pressure specified for laboratory testing according to ASTM E 331 is a realistic criterion.
      c. Water Penetration: None.

B. Repair or remove work where test results and inspections indicate that it does not comply with specified requirements.

C. Additional testing and inspecting, at Contractor's expense, will be performed to determine compliance of replaced or additional work with specified requirements.

D. Prepare test and inspection reports.

END OF SECTION 08 45 13